

Latex Particle Challenge Final Report

Test Article: MEDMASK-SELLARS-2PLY
MEDMASK-H600-IRONED-1PLY
MEDMASK-H600-UNIRONED-1PLY
MEDMASK-RB1SMS

Purchase Order: 1001
Study Number: 1285249-S01
Study Received Date: 06 Apr 2020
Testing Facility: Nelson Laboratories, LLC
6280 S. Redwood Rd.
Salt Lake City, UT 84123 U.S.A.

Test Procedure(s): Standard Test Protocol (STP) Number: STP0005 Rev 07
Deviation(s): Quality Event (QE) Number(s): QE22125

Summary: This procedure was performed to evaluate the non-viable particle filtration efficiency (PFE) of the test article. Monodispersed polystyrene latex spheres (PSL) were nebulized (atomized), dried, and passed through the test article. The particles that passed through the test article were enumerated using a laser particle counter.

A one-minute count was performed, with the test article in the system. A one-minute control count was performed, without a test article in the system, before and after each test article and the counts were averaged. Control counts were performed to determine the average number of particles delivered to the test article. The filtration efficiency was calculated using the number of particles penetrating the test article compared to the average of the control values.

The procedure employed the basic particle filtration method described in ASTM F2299, with some exceptions; notably the procedure incorporated a non-neutralized challenge. In real use, particles carry a charge, thus this challenge represents a more natural state. The non-neutralized aerosol is also specified in the FDA guidance document on surgical face masks. All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Test Side: Either Side
Area Tested: 91.5 cm²
Particle Size: 0.1 µm
Laboratory Conditions: 20°C, 26% relative humidity (RH) at 1754; 20°C, 27% RH at 1850;
20°C, 26% RH at 1956



Shuang Shuang for
Study Director

Curtis Gerow, B.S.

20 APR 2020
Study Completion Date



1285249-S01


Deviation Details: Controls and sample counts were conducted for one minute instead of an average of three one minute counts. This change shortens the total test time for each sample but will still provide an accurate determination of the particle counts. An equilibrate is a dwell period where the challenge is being applied to the test article for a certain period of time before test article counts are counted. The equilibrate period was reduced from 2 minutes to a minimum of 30 seconds which is sufficient time to clear the system of any residual particles, and establish a state of stable equilibrium before sample counts are taken. Test method acceptance criteria were met, results are valid.

Results:
MEDMASK-SELLARS-2PLY:

Test Article Number	Test Article Counts	Average Control Counts	Filtration Efficiency (%)
1	985	12,435	92.1
2	947	12,371	92.3
3	853	12,122	93.0
Average Filtration Efficiency:		92.5%	
Standard Deviation:		0.45	

MEDMASK-H600-IRONED-1PLY:

Test Article Number	Test Article Counts	Average Control Counts	Filtration Efficiency (%)
1	169	12,690	98.7
2	489	12,372	96.0
3	634	11,948	94.7
Average Filtration Efficiency:		96.5%	
Standard Deviation:		2.02	

MEDMASK- H600-UNIRONED-1PLY:


Test Article Number	Test Article Counts	Average Control Counts	Filtration Efficiency (%)
1	158	12,620	98.7
2	439	12,577	96.5
3	326	12,608	97.4
Average Filtration Efficiency:		97.6%	
Standard Deviation:		1.13	

MEDMASK-RB1SMS:

Test Article Number	Test Article Counts	Average Control Counts	Filtration Efficiency (%)
1	167	13,164	98.7
2	156	13,635	98.9
3	439	10,469	95.8
Average Filtration Efficiency:		97.8%	
Standard Deviation:		1.73	